

# Work Order ID 52900

October 19, 2009 12:34:30 PM

Page 1

Item ID: D3403-3

Accept

Revision ID: B

Item Name: Bushing

Setup Start

Stop

Start Date: 10/19/09 Start Qty: 60.00

Required Date: 11/02/09 Req'd Qty: 60.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: *PL*

Date: *09/10/10*

Tooling:

Date:

Run Start

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3403

Rev B

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1- Turn as per Folio FA558 & Dwg D3403□ Folio Rev: *B* Dwg Rev:

*B* 12-Deburr

*SA 09/10/21*

*60* *φ*

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

*SA 09/10/21*

*60* *φ*

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

*SA 09/10/21*

*60*

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Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg & Stock Location: 89

0.00



Packaging

Memo

0.00

Packaging

9/10/23

600 SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11-09-10-27

MF  
09-10-23

# Picklist Print

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Work Order ID: 52900

Parent Item: D3403-3RevB

Parent Item Name: Bushing

Comments:

Start Date: 10/19/09

Required Date: 11/02/09

Start Qty: 60.00

Required Qty: 60.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No			100	f	100.4767	<del>10.9988</del> 11.7249 ft			



303 Round Bar 0.750

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

MAT

100.476679

107077

0

107857

18.121579

108220

10.69

108877

14.41

110166

10.16

110680

9.29

111323

7.9301

112567

29.875

~~Left~~

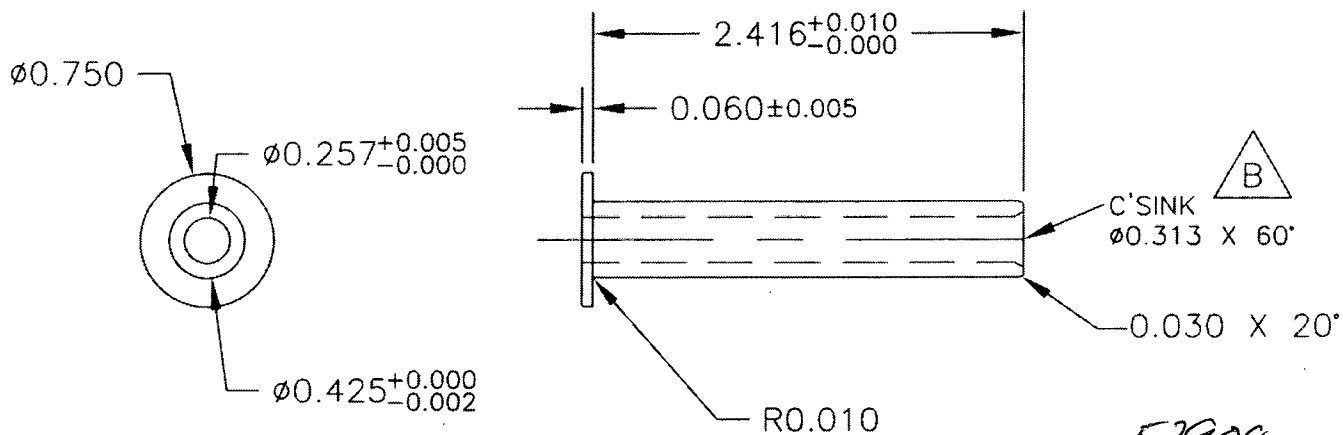
12 ft SA 09/10/21



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3403	REV. B SHEET 1 OF 1
DATE 06.01.23		TITLE BUSHING	SCALE 1:1
A	05.03.07	NEW ISSUE	
B	06.01.23	ADD COUNTERSINK	

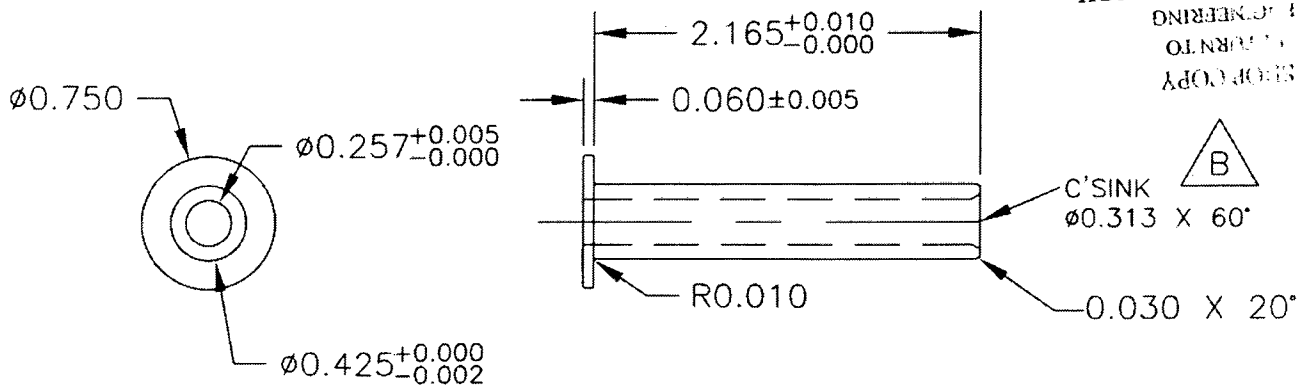
RELEASED

06 01 23 H



**D3403-1 BUSHING**

52900  
STOP COPY  
RETURN TO  
DRAWING  
CONTROLLED COPY  
NOTED TO AMENDMENT  
A NOTICE  
WORK ORDER



**D3403-3 BUSHING**

**D3403-1/-3 BUSHING**

- 1) MATERIAL:  $\phi 0.750$  AISI 303 ROUND BAR (REF. DART SPEC. M303R0.750)
- 2) FINISH: NONE
- 3) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX
- 4) ALL DIMENSIONS ARE INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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